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PROVISIONAL SPECIFICATION

Improvements in and relating to the Preparation of Quaternary Ammonium Salts of Substituted Propanolamines, Allylamines and Propylamines

We, THE WELLCOME FOUNDATION LIMITED, of 183-193, Euston Road, London, N.W.1, a British Company, and DONALD WALLACE ADAMSON, a British 5 subject, of the Company's address, do hereby declare the nature of this invention to be as follows:--

This invention relates to a process for the preparation of new derivatives of sub-10 stituted γ-hydroxypropylamines, substistituted allylamines and substituted propylamines, and has for its object the preparation of certain novel and useful compounds, namely quaternary ammonium
15 salts derived from γγ-disubstituted-γhydroxypropylamines, γγ-disubstitutedallylamines and γγ-disubstituted propylamines. No claim is made herein to the aforesaid compounds from which the 20 novel quaternary ammonium salts to which our invention relates are derived.

According to our invention we prepare
N - trisubstituted - γγ - disubstituted - γhydroxypropylammonium salts, N-trisubstituted - γγ - disubstituted - allylammonium salts and N-trisubstituted-γγ disubstituted-propylammonium salts of the general formula:-

(I)

`(III)

wherein R1 and R2 may be either identical or different and denote aryl, aralkyl or cycloalkyl radicals, optionally substituted, for example, by alkyl or 35

alkoxy groups,
R³ denotes hydrogen or an alkyl

radical

R4 denotes hydrogen or an alkyl radical R⁵ denotes hydrogen or an alkyl, aryl or 40 aralkyl radical

R6 and R7 may be either identical or different and denote alkyl, alkenyl, cyclo-alkyl, aryl or aralkyl groups, or —NR⁶R⁷ may denote the pyrrolidino-, morpholino- 46 or piperidino-group, optionally substi-tuted by one or more alkyl groups,

R⁵ denotes an alkyl or aralkyl radical, R⁵ and R¹⁰ may be either identical or different and denote alkyl, cycloalkyl, 50 aryl or aralkyl radicals, or—NR⁹R¹⁰ may denote the pyrrolidino-, morpholino-, or piperidino-group, optionally substituted by one or more alkyl groups,

 $\overline{\mathbf{X}}$ is an acid radical such as chloride, 55 bromide, iodide or methosulphate radical.

In accordance with our invention, these quaternary salts are made by treating an alkyl or aralkyl halide or other reactive acid salt R'X with a tertiary 60 amine of the general formula

(IV)

$$\frac{R^{1}}{R^{2}} c = c - \frac{c}{c} - i R^{6}$$
(V)

(wherein R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁹ and R¹⁰ have the same meaning as above) or vice rersa.

The quaternisation, in accordance with our invention, may be effected in a solvent (such as anhydrous acetone, ethylalcohol, dioxan) at room temperature or at the boiling point of the solvent or at intermediate temperatures. Preferably an excess of the quaternising agent is employed. The solvent and the quantity used is preferably so selected that the quaternary salt crystallises from the reaction mixture on cooling. In cases when this cannot conveniently be done, a liquid in which the quaternary salt is insoluble (such as ether) is added graduly to the reaction product until crystallisation commences.

The N-disubstituted-yy-disubstitutedγ - hydroxypropylamines of general formula (IV) (above) may be prepared by 25 bringing about a Grignard reaction between the appropriate β -tertiaryaminopropionic acid alkyl ester and an appropriate organo-magnesium halide and subsequently hydrolysing the organomagnesium compound so produced, or alternatively they may be made by bringing about a Grignard reaction between the appropriate β-tertiaryaminoethyl aryl ketone and an appropriate organomag-35 nesium halide, and subsequently hydrolysing the organomagnesium compound so produced. The N-disubstituted- $\gamma\gamma$ -disubstituted - allylamines of general formula (V) (above) are prepared by re-40 moval of the elements of water from the corresponding γ-hydroxy-propylamines of general formula (IIV (above). The Ndisubstituted - $\gamma\gamma$ - disubstituted-propylamines of general formula (VI) (above) 45 are prepared by reduction of the corresponding allylamines of general formula

(V) (above).

The new quaternary salts to which this invention relates are crystalline com50 pounds, soluble in water. They are useful as therapeutic agents.

The following examples illustrate the invention:

EXAMPLE 1. A solution of the ethyl ester of β - 55 piperidinopropionic acid (37 parts by weight) in dry ether is added gradually to an ether solution of the Grignard reagent made from bromobenzene (110 parts) and magnesium (17 parts), stirred 60 and cooled in a bath kept at 0° C. After stirring in the cold for 1 hour, the reaction mixture is heated under reflux for 2 hours and is then cooled to 0° C. and stirred into crushed ice. Concentrated 65 hydrochloric acid is then gradually added to the stirred mixture which is cooled to 0° C., until acid to congo red. After standing for 1 hour at 0°C., the salt which separates is filtered off and washed 70 with ether. The salt is suspended in chloroform and the suspension shaken with excess of concentrated ammonia solution and the chloroform layer separated, washed with water and dried. chloroform is evaporated, leaving 1:1diphenyl-3-piperidinopropanol as a solid residue, which after recrystallisation from benzene or light petroleum, forms crystals which melt at 120—121° C. (un- 80

1:1-Diphenyl-3-piperidinopropanol (I part) is dissolved in anhydrous acetone (10 parts), methyl iodide (1 part) added and the mixture boiled under reflux for 85 15 minutes. On cooling N-methyl-3-hydroxy - 3:3 - diphenylpropylpiperidinium iodide crystallises out and after recrystallisation from alcohol has melting point 214—215° C. (uncorrected).

EXAMPLE 2.

1:1-Diphenyl - 3 - dimethylaminopropanol is prepared from the ethyl ester of β - dimethylaminopropionic acid (29 parts) and the Grignard reagent made 95 from bromobenzene (110 parts) and magnesium (17 parts) by a method essentially similar to that described in Example 1 (above) for the preparation of 1:1-diphenyl-3-piperidinopropanol. 1:1 - Diphenyl - 3 - dimethylaminopropanol has melting point 167° C. (uncorrected) after recrystallisation from benzene or light petroleum.

1:1-Diphenyl - 3 - dimethylaminopropanol (4 parts) is dissolved in boiling ethyl alcohol (80 parts) and ethyl iodide (5 parts) added and the mixture boiled under reflux for 2 hours. On cooling N-dimethyl-N-ethyl-3-hydroxy - 3:3 - di-110 phenylpropylammonium iodide crystallises out and melts at 200—201° C. with decomposition (uncorrected) after recrystallisation from ethyl alcohol.

Example 3.

1:1-Diphenyl - 3 - dimethylaminopropanol (2 parts) is dissolved in boiling ethyl alcohol (40 parts) and benzyl 5 chloride (3 parts) added, and the mixture boiled under reflux for 2 hours. The mixture is cooled, ether (50 parts) is gradually added, and the crystals of N-dimethyl-N-benzyl - 3 - hydroxy - 3:3 - diphenylpropylammonium chloride filtered off and recrystallised from ethyl alcohol; melting point 251° C. (uncorrected) with decomposition.

EXAMPLE 4.

1:1 - Diphenyl - 3 - diethylaminopropanol is prepared from the ethyl ester of β-diethylaminopropionic acid (35 parts) and the Grignard reagent made from bromobenzene (110 parts) and magnesium (17 parts) by a method essentially similar to that described in Example 1 (above) for the preparation of 1:1-diphenyl-3-piperidinopropanol. 1:1-Diphenyl-3-diethylaminopropanol, purified by distillation under reduced pressure (boiling point 154° C/0.2 mm.) or by recrystallisation from light petroleum has melting point 53° C. (uncorrected).

1:1 - Diphenyl - 3 - diethylaminopropanol (1 part) is dissolved in anhydrous acetone (2 parts), methyl iodide (1 part) in anhydrous acetone (2 parts) added and the mixture allowed to stand for 2 hours.
N - Methyl-N-diethyl-3-hydroxy-3:3-diphenylpropylammonium iodide, which crystallises out, is recrystallised from methyl alcohol and has melting point

198—199° C. (uncorrected).

EXAMPLE 5.

40 A solution of 1:1-diphenyl-3-piperidinopropanol (3 parts) (prepared as described in Example 1) in concentrated
aqueous hydrochloric acid (6 parts) and
glacial acetic acid (20 parts) is boiled
under reflux for 30 minutes. The solution
is then evaporated to dryness under
reduced pressure and the residual solid is
dissolved in water and the free base liberated by addition of excess ammonia solu50 tion and separated by extraction with
ether. The ethereal solution is dried, the
ether evaporated and the residual oil distilled under reduced pressure, when the
product, 1:1-diphenyl-3-piperidino-1:2-

55 propene is collected as a colourless liquid, boiling point 138° C/O.1 mm. pressure.

1:1 - Diphenyl-3-piperidino-1:2-propene (1 part) is dissolved in anhydrous acetone (3 parts) and a solution of methyl 60 iodide (1 part) in acetone (1 part) is added, when heat is developed. After standing for several hours, the crystals of N - methyl-3:3-diphenyl-allylpiperidinium iodide which separates are re-65 moved by filtration and recrystallised

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from ethyl alcohol, melting point 189—190° C. (uncorrected) with decomposi-

EXAMPLE 6.

1:1-Diphenyl-3-piperidino - 1:2 - pro- 70
pene is converted to the hydrochloride by
passing dry hydrogen chloride into a
chloroform solution until acid to congo
red and adding ether until crystallisation
commences. The hydrochloride is then
removed by filtration and recrystallised
from a mixture of chloroform and
acetone, melting point 209—210° C. (uncorrected).

1:1-Diphenyl-3-piperidino - 1:2 - pro- 80 pene hydrochloride (1 part) in ethyl alcohol (10 parts) is shaken at room temperature with platinum oxide (0.02 parts) (prepared according to the directions given in Organic Syntheses, 1932, Collective Vol. I, p. 452) in an atmosphere of hydrogen. When the theoretical amount of hydrogen has been absorbed (after approximately 3 hours), the catalyst is removed by filtration and 90 the alcohol is removed by evaporation under reduced pressure. The residue is recrystallised from a mixture of alcohol and acetone, when 1:1 - diphenyl-3hydrochloric piperidinopropane obtained as crystals; melting point 215—217° C. (uncorrected). The free base is obtained by suspending the hydrochloride in water, adding excess aqueous ammonia and extracting with ether. The ethereal 100 extract, after drying and evaporation of ether, yields crystals of 1:1-diphenyl-3piperidinopropane; melting point 39-40° C. (uncorrected).

1:1-Diphenyl-3-piperidinopropane (1 105 part) is dissolved in anhydrous acetone (2 parts) and methyl iodide (1 part) in anhydrous acetone (1 part) is added. After standing for 2 hours the crystals of N - methyl - 3:3 - diphenylpropylpiper- 110 idinium iodide are filtered off and recrystallised from ethyl alcohol; melting point 175—176° C. (uncorrected) with decomposition.

115 EXAMPLE 7. 1:1 - Diphenyl-3-diallylaminopropanol is prepared from the ethyl ester of \beta-diallylaminopropionic acid (39 parts) and the Grignard reagent made from bromobenzene (110 parts) and magnesium (17 120 parts) by a method essentially similar to that described in Example 1 (above) for the preparation of 1:1-diphenyl-3-piperidinopropanol. 1:1 - Diphenyl-3-diallylaminopropanol has boiling point 157-125 159° C/0.4 mm. and melting point 25-27° C. (uncorrected) after recrystallisation from light petroleum (boiling point 40-60° C)

1:1 - Diphenyl - 3 - diallylaminopro- 130

panol (3 parts) is dissolved in anhydrous acetone (5 parts) and methyl iodide (2 parts) added to the solution. The fine needles of N-methyl-N-diallyl-3-5 hydroxy - 3:3 - diphenylpropylammonium iodide which quickly separate, are recrystallised from aqueous ethyl alco-hol; melting point 196-197° C. with decomposition (uncorrected).

EXAMPLE 8. 10 1:1 - Diphenyl - 3 - diallylamino-1:2propene is prepared from 1:1-diphenyl-3-diallylaminopropanol by dehydration by a method essentially similar to that 15 described in Example 5 for the prepara-tion of 1:1-diphenyl-3-piperidinol-:2-propene. 1:1-Diphenyl-3-diallylamino-1:2-propene is obtained as a colourless

oil, boiling point 134° C/0.2 mm. by distillation under reduced pressure.

1:1 - Diphenyl - 3 - diallylamino-1:2propene (2 parts) is dissolved in anhydrous acetone (3 parts), methyl iodide (2 parts) added and the mixture heated under reflux for 1 hour. After cooling 25 and standing for 24 hours, the crystals of N - methyl-N-diallyl-3:3-diphenylallylammonium iodide are separated by filtra-tion and recrystallised from ethyl alcohol; melting point 149—151° C. (un- 30 corrected) with decomposition.

Dated this 28th day of May, 1947. THE

WELLCOME FOUNDATION LTD., A. N. FALDER, Secretary.

COMPLETE SPECIFICATION

Improvements in and relating to the Preparation of Quaternary Ammonium Salts of Substituted Propanolamines, Allylamines and Propylamines

We, THE WELLCOME FOUNDATION LIMITED, of 183—193, Euston Road, London, N.W.1, a British Company, and 35 Donald Wallace Adamson, a British subject, of the Company's address, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described 40 and ascertained in and by the following statement:-

This invention relates to a process for the preparation of new derivatives of substituted y-hydroxypropylamines, sub-45 stituted allylamines and substituted propylamines, and has for its object the preparation of certain novel and useful compounds, namely quaternary ammonium salts derived from yy-disubstituted-50 γ-hydroxypropylamines, γγ-disubstituted allylamines and γγ-disubstituted propylamines. No claim is made herein to the aforesaid compounds from which the novel quaternary ammonium salts to which our invention relates are derived.

According to our invention we prepare N - trisubstituted - γγ - disubstituted-γhydroxypropylammonium salts and Ntrisubstitued - $\gamma\gamma$ - disubstituted-propyl-60 ammonium salts of the general formula:-

(III)

wherein R1 and R2 may be either identi- 65 cal or different and denote aryl, aralkyl or cycloalkyl radicals, optionally substituted, for example, by alkyl or alkoxy

groups, \mathbf{R}^s denotes hydrogen or an alkyl 70 radical

R4 denotes hydrogen or an alkyl

R5 denotes hydrogen or an alkyl, aryl

or aralkyl radical R⁶ and R⁷ may be either identical or different and denote alkyl, alkenyl, cycloalkyl, aryl or aralkyl groups, or -NR'R' may denote the pyrrolidino-, morpholinoor piperidino-group, optionally substi- 80 tuted by one or more alkyl groups,

Re denotes an alkyl or aralkyl radical Ro and Ro may be either identical or different and denote alkyl, cycloalkyl, aryl or aralkyl radicals, or —NRoRo 85 627,139

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may denote the pyrrolidino-, morpholino-, or piperidino-group, optionally substituted by one or more alkyl groups, and

X is an acid radical such as chloride, bromide, iodide or methosulphate radical.

In accordance with our invention, these quaternary salts are made by treating an alkyl or aralkyl halide or other reactive 10 acid salt R'X with a tertiary amine of the general formula

(VI)

$$R^{1}$$
 $C = C - C - R^{4}$ R^{2} R^{3} R^{5}

(V)

15

(wherein R1, R2, R2, R4, R5, R6, R7, R9 and R10 have the same meaning as above) or vice versa.

The quaternisation, in accordance with 20 our invention may be effected in a solvent (such as anhydrous acetone, ethyl alcohol, dioxan) at room temperature or at the boiling point of the solvent or at intermediate temperatures. Preferably an 25 excess of the quaternising agent is employed. The solvent and the quantity used is preferably so selected that the quaternary salt crystallises from the reaction mixture on cooling. In cases 30 when this cannot conveniently be done, a liquid in which the quaternary salt is insoluble (such as ether) is added gradually to the reaction product until crystallisation commences.

The N-disubstituted-y-disubstituted-yhydroxypropylamines of general formula (IV) (above) may be prepared by bringing about a Grignard reaction between the appropriate β - tertiaryaminopropionic acid alkyl ester and an appropriate organo-magnesium halide and subse-

quently hydrolysing the organo-magnesium compound so produced, or alternatively they may be made by bringing about a Grignard reaction between the appropriate \$\beta\tertiaryaminoethyl aryl ketone and an appropriate organomagnesium halide, and subsequently hydrolysing the organiomagnesium compound so produced. The N-disubstituted- $\gamma\gamma$ - 50 disubstituted-allylamines of general formula (V) (above) are prepared by removal of the elements of water from the corresponding γ -hydroxy-propylamines of general formula (IV) (above). The N- 55 disubstituted - yy - disubstituted - propylamines of general formula (VI) (above) are prepared by reduction of the corresponding allylamines of general formula (V) (above).

The new quaternary salts to which this

invention relates are crystalline compounds, soluble in water. They are useful as therapeutic agents having antispasmodic and broncho-dilating action. 65

The following examples illustrate the

invention: -

EXAMPLE I. A solution of the ethyl ester of β piperidino-propionic acid (37 grams) in 70 dry ether is added gradually to an ether solution of the Grignard reagent made from bromobenzene (110 cubic centimetres) and magnesium (17 grams), stirred and cooled in a bath kept at 0° C. 75 After stirring in the cold for 1 hour, the reaction mixture is heated under reflux for 3 hours and is then cooled to 0° C. and stirred into crushed ice. Concentrated hydrochloric acid is then gradu-80 ally added to the stirred mixture, cooled to 0° C., until acid to congo red. After standing for 1 hour at 0° C. the salt which separates is filtered off and washed with ether. The salt is suspended in 85 chloroform and the suspension shaken with excess of concentrated ammonia solution and the chloroform layer separated, washed with water and dried. The chloroform is evaporated, leaving 3-N-piperidino-1:1-diphenylpropan-1-ol as a solid residue, which after recrystallisation from benzene or light petroleum, forms crystals which melt at 120— 131° C. 3 - N - Piperidino - 1:1 - diphenylpro-

pan-1-ol (1 gram) is dissolved in anhydrous acetone (10 cubic centimetres),
methyl iodide (1 gram) added and the
mixture boiled under reflux for 15 100
minutes. On cooling N - methyl - 3hydroxy-3:3-diphenyl - propylpiperidinium iodide crystallises out and after recrystallisation from alcohol has melting point 214-215° C.

EXAMPLE 2.

A solution of 3 - piperidino - 1:1diphenylpropan-1-ol (3 grams) (prepared as described in Example 1) in concen-5 trated aqueous hydrochloric acid (6 cubic centimetres) and glacial acetic acid (20 cubic centimetres) is boiled under reflux for 30 minutes. The solution is then evaporated to dryness under reduced 10 pressure and the residual solid is dissolved in water and the free base liberated by addition of excess ammonia solution and separated by extraction with ether. The ethereal solution is dried, the 15 ether evaporated and the residual oil distilled under reduced pressure, when the 3-N-piperidino-1:1-diphenylproduct, prop-1-ene, is collected as a colourless liquid, boiling point 138° C./at 0.1 mm.

3 - N-Piperidiuo-1:1-diphenylprop-1ene (1 gram) is dissolved in anhydrous
acetone (3 cubic centimetres) and a solution of methyl iodide (1 gram) in acetone
25 (1 cubic centimetre) is added, when heat
is developed. After standing for several
hours, the crystals of N-methyl-3:3-diphenylprop - 2 - enylpiperidinium iodide
which separate are removed by filtration
30 and recrystallised from ethyl alcohol,
melting point 189—190° (1., with decomposition.

EXAMPLE 3.

3 - N - Piperidino-1:1-diphenylprop-1ene is converted to the hydrochloride by passing dry hydrogen chloride into a chloroform solution until acid to congo red and adding ether until crystallisation commences. The hydrochloride is then removed by filtration and recrystallised from a mixture of chloroform and acetone, melting point 209—210° C

acetone, melting point 209—210° C.

3-N-Piperidino - 1:1 - diphenylprop-1ene hydrochloride (1 gram) in ethyl alco45 hol (10 cubic centimetres) is shaken at
room temperature with platinum oxide
(0.02 grams) (prepared according to the
directions given in Organic Syntheses,
1932, Collective Vol. 1, p. 452) in an
50 atmosphere of hydrogen. When the
theoretical amount of hydrogen has been
absorbed (after approximately 3 hours),
the catalyst is removed by filtration and
the alcohol is removed by evaporation
55 under reduced pressure. The residue is
recrystallised from a mixture of alcohol
and acetone when 3-N-piperidino-1:1diphenylpropane hydrochloride is obtained as crystals, melting point 215—
60 217° C. The free base is obtained by suspending the hydrochloride in water,
adding excess aqueous ammonia and extracting with ether. The ethereal extract,

after drying and evaporation of ether, 65 yields crystals of 3-N-piperidino-1:1diphenylproprane, melting point 40—41° C.

3 - N - Piperidino - 1:1 - diphenylpropane (1 gram) is dissolved in anhydrous acetone (2 cubic centimetres) and methyl 70 iodide (1 gram) in anhydrous acetone (1 cubic centimetre) is added. After standing for 2 hours the crystals of N-methyl-3:3-diphenylpropylpiperidinium iodide are filtered off and recrystallised from 75 ethyl alcohol; melting point 175—176° C., with decomposition.

Example 4.

3-Dimethylamino - 1:1 - diphenylpropan-1-ol is prepared from the ethyl ester 80 of β-dimethylaminopropionic acid (29 grams) and the Grignard reagent made from bromobenzene (110 grams) and magnesium (17 grams) by a method essentially similar to that described in Ex-85 ample 1 (above) for the preparation of 3-N - piperidino-1:1-diphenylpropan-1-ol 3 - Dimethylamino-1:1-diphenylpropan-1-ol has melting point 166° C. after recrystallisation from benzene or light 90 petroleum.

3-Dimethylamino - 1:1 - diphenylpropan-1-ol (4 grams) is dissolved in boiling ethyl alcohol (80 cubic centimetres) and ethyl iodide (5 grams) added and the mix- ure boiled under reflux for 2 hours. On cooling N-dimethyl-N-ethyl-3-hydroxy- 3:3 - diphenylpropylammonium iodide crystallises out and melts at 200—201° C., with decomposition, after recrystal- 100 lisation from ethyl alchohol.

EXAMPLE 5.

N - Dimethyl - N - propyl-3-hydroxy3:3 - diphenylpropylammonium bromide
similarly is prepared by boiling 3dimethylamino - 1:1 - diphenylpropran1-ol with 1-bromo-propane in ethanolic
solution for 5 hours (under reflux). The
product melts with decomposition at
231—233° C.

EXAMPLE 6.
N - Dimethyl-N-butyl-3-hydroxy-3:3-diphenylpropylammonium bromide is prepared from 3-dimethylamino-1:1-diphenylpropan-1-ol and 1-bromobutane 115 in a similar manner to that described in Example 5. It has melting point 233—235° C. (with decomposition).

EXAMPLE 7.

3-Dimethylamino - 1:1 - diphenylpro-120 pan-1-ol (2 grams) is dissolved in boiling ethyl alcohol (40 cubic centimetres) and benzyl chloride (3 grams) added, and the mixture boiled under reflux for 2 hours. The mixture is cooled, ether (50 cubic 125 centimetres) is gradually added and the crystals of N - dimethyl - N - benzyl-3-hydroxy - 3:3 - diphenylpropylammonium chloride filtered off and recrystal-

lised from ethyl alcohol; melting point 251° ('., with decomposition.

EXAMPLE 8.

3-Dimethylamino - 1:1 - diphenylpro-5 pan-1-ol (6.0 grams) is dissolved in concentrated hydrochloric acid (18 cubic centimetres) and glacial acetic acid (60 cubic centimetres) and the solution boiled under reflux for 20 minutes. The product 10 is then worked up as described in Example 2, when 3-dimethylamino-1:1diphenylprop-1-ene is obtained as a colourless oil, boiling point 102-3°

C./18 mm.
The methiodide (N - trimethyl - 3:3diphenylprop-2-envlammonium iodide) is prepared by the method described in Example 2. It melts with decomposition at 203-205° C., after recrystallisation from

20 ethanol.

EXAMPLE 9. 3 - Dimethylamino-1:1-diphenylprop-1-ene (5.0 grams) is dissolved in ethanol (20 cubic centimetres), 3% palladised 25 charcoal (1.5 grams) added and the mixture shaken in an atmosphere of hydrogen until no further absorption occurs. catalyst is filtered off, the alcohol removed from the filtration by evaporation, 30 and the residual oil fractionally distilled under reduced pressure. 3-Dimethylamino - 1:1 - diphenylpropane distils at 183—185° C./16 mm., and crystallises on standing, melting point 44—45° C. (research light patroleum) 35 crystallised from light petroleum).

3-Dimethylamino - 1:1 - diphenylpropane (1.0 gram) is dissolved in acetone (3 cubic centimetres) and methyl iodide (1.0 gram) added. Heat is developed and 40 crystals of N-trimethyl 2:3-diphenylpropylammonium iodide separate. The crystals are filtered off and recrystallised from a mixture of methanol and ethyl acetate; melting point 179-180° C.

EXAMPLE 10. 45

3 - Diethylamino-1:1-diphenylpropan-1-ol is prepared from the ethyl ester of β-diethylaminopropionic acid (35 grams) and the Grignard reagent made from 50 bromobenzene (110 grams) and magnesium (17 grams) by a method essentially similar to that described in Example I (above) for the preparation of 3-N-piperi-(above) for the preparation of 3-N-piperidino - 1:1 - diphenylpropan - 1 - ol. 355 Diethylamino - 1:1 - diphenylpropan1-ol, purified by distillation under reduced pressure (boiling point 154° C/0.2
mm.) or by recrystallisation from light
petroleum, has melting point 53.5° C.

60 3 - Diethylamino-1:1-diphenylpropanLol (1 gram) is dissolved in aphydrous

1-ol (1 gram) is dissolved in anhydrous acetone (2 cubic centimetres), methyl iodide (1 gram) in anhydrous acetone (2 cubic centimetres) added, and the mix-65 ture allowed to stand for 2 hours.

Methyl-N-diethyl - 3 - hydroxy - 3:3diphenylpropylummonium iodide, which crystallises out, is recrystallised from methyl alcohol and has melting point 198-199° C.

Example 11.

3 - Diethylamino-1:1-diphenylpropan-1-ol hydrochloride is dehydrated by the method described in Example 2. 3-Diethylamino-1:1-diphenylprop-1-ene is 75 obtained as a colourless oil, becoming pale yellow on standing, boiling point 110° C./0.05 mm. The hydrochloride prepared therefrom has melting point 146-147° C. (recrystallised from anhy- 80 drous acetone).

The tertiary amine (3.0 grams) is dissolved in acetone (5.0 cubic centimetres) and methyl iodide (3.0 grams) in acetone (2 cubic centimetres) gradually added 85 with cooling. The crystalline precipitate of N-methyl-N-diethyl - 3:3 - diphenylprop-2-enylammonium iodide is removed and recrystallised from methanol. It has a melting point of 185—186° C. Example 12. 90

3-Diethylamino - 1:1 - diphenylprop-1-ene hydrochloride (6.0 grams) ethanol (15 cubic centimetres) to which 3% palladised charcoal (2.0 grams) is 95 added is shaken in an atmosphere of hydrogen until the calculated volume is absorbed (after approximately 1 hour). After removal of the catalyst by filtration, ether is added to the filtrate until 100 crystallisation of the 3-diethylamino-1:1-diphenylpropane hydrochloride com-mences. The salt has melting point 145.5° C. and may be recrystallised from The free base (obtained as a 105 colourless liquid) is converted to the quaternary methiodide (N - methyl - N-diethyl - 3:3 - diphenylpropylammonium iodide) of melting point 162-163° C. (recrystallised from aqueous ethanol) by 110 the method described in Example 2. EXAMPLE 13.

Ethyl \(\beta \) - di-n-propylaminopropionate (prepared as described by Weisel, Taylor, Mosher and Whitmore, Journal of the 115 American Chemical Society, 1945, Volume 67, page 1071) (40.2 grams) in anhydrous ether (50 cubic centimetres) treated with the Grignard reagent made from bromobenzene ((110 grams) and mag- 120 nesium (17 grams) under the conditions described in Example 1, yields 3-di-npropylamino - 1:1 - diphenylpropan-1-ol which is purified by fractional distillation under reduced pressure (boiling 125 point 153—154° C. at 0.1 mm.) and by recrystallisation from light petroleum; the base has melting point 52.5—53.5° C. The methiodide (N-methyl-N-dipropyl-

3:3-diphenyl - 3 - hydroxypropylammo- 130

nium iodide) prepared therefrom by the method described in Example 2 has melting point 181-183° C., after recrystallisation from aqueous ethanol.

EXAMPLE 14. Ethyl β-N-phenyl-N-methylaminopropionate (41.4 grams) in ether (100 cubic centimetres), treated with the Grignard reagent prepared from bromobenzene 10 (110 grams) and magnesium (17 grams) in ether (200 cubic centimetres) in a similar manner to that described in Example 1, yields 3-N-phenyl-N methylamino-1:1-diphenylpropan-1-ol, melting point 15 97° C. (recrystallised from ethanol). The ethyl B-N-phenyl - N - methylaminopro-

pionate used as starting material is prepared by a method essentially similar to that described by Elderfield, Gensler, 20 Bembry, Kremer, Brody, Hageman and Head, Journal of the American Chemical

Society, 1946, Volume 68, page 1259, for the preparation of β -arylaminopropionic esters.

A mixture of ethyl acrylate (40g.), methylaniline (42.8 grams) and acetic acid (10 grams) is boiled under reflux for 12 hours, cooled, and taken up in an equal volume of ether. The ethereal 30 solution is then washed with water, then with aqueous sodium bicarbonate solu-tion and finally with water. The ethereal solution is then dried with anhydrous sodium sulphate, the ether evaporated, 35 and the residual oil fractionally distilled under reduced pressure. The required ester is collected at 98-100° C/O.05 mm. 3-N-Phenyl - N - methylamino - 1:1-

diphenylpropan-1-ol (2.0 grams) is dissolved in ethanol (5.0 c.c.), methyl iodide (2.0 grams) added and the mixture allowed to stand for 24 hours. The N-dimethyl-N-phenyl - 3:3 - diphenyl-3hydroxypropylammonium iodide which 45 separates melts with decomposition at

176° C., after recrystallisation from aqueous ethanol.

Example 15,

Ethyl - \beta - N - methyl-N-\beta-phenyliso-50 propylaminopropionate (49.8 grams) in ether (100 cubic centimetres) is added dropwise to an ethereal solution of the Grignard reagent prepared from bromobenzene (110 grams) and magnesium (17 55 grams) and the mixture boiled under reflux for 2 hours. The cooled mixture is then poured on to crushed ice (100 grams) and acidified to congo red by the gradual addition of hydrochloric acid (concen-60 trated). A gum, which rapidly solidifies, is precipitated, separated by filtration and washed with ether. The solid is

then suspended in water (100 cubic centimetres) and chloroform (100 cubic centimetres) excess aqueous ammonia

added with shaking, and the chloroform layer separated and dried over anhydrous sodium sulphate. Dry hydrogen chloride is then passed into the filtered chloroform solution until acid to congo red and 70 other added to the point of crystallisation. 3-N-Methyl-N-21-phenyl-11-methylethylamino - 1:1 - diphenylpropan-1-ol hydrochloride separates and has melting point 207—208° C. after recrystallisation 75 from aqueous ethanol; the base, liberated from the hydrochloride by addition of aqueous alkali, is a viscous oil.

The ethyl-β-N-methyl-N-β-phenylisopropylminopropionate used as starting 80 material is prepared by allowing a mixture of ethyl acrylate (40 grams) and β phenylisopropylaminopropionate used as starting material is prepared by allowing a mixture of ethyl acrylate (40 grams) 85 and \(\beta\)-phenylisopropylmethylamine (60) grams) to stand for 48 hours, then boiling under reflux for 4 hours and subsequently fractionally distilling the product under reduced pressure (boiling 90 point 165-166° C./12 mm.).

The methiodide of the base is prepared by mixing with methyl iodide in acctone solution as described in Example 2. The product melts with decomposition at 226° 95

EXAMPLE 16.

Ethyl β-N-pyrolidinopropionate when treated with the Grignard reagent pre-pared from bromobenzene by the same 100 method as that described in Example 1 yields 3-N-pyrrolidino-1:1-diphenyl-propan-1-ol melting point 171-172° C. (recrystallised from ethyl acetate).

The ethyl β -N-pyrrolidinopropionate 105 is prepared by mixing pyrrolidine (21 grams) with ethyl acrylate (30 grams) and allowing to stand at room temperature for several days. The product is distilled under reduced pressure, the required ester being collected at 108—110° C./23 mm.

3 - N - Pyrrolidino-1:1-diphenylpro-pan-1-ol (2.0 grams) is dissolved in chloroform (25 cubic centimetres), methyl 115 iodide (2.0 grams) added, and the mixture allowed to stand for 24 hours. The crystals of N-methyl-3:3-diphenyl-3hydroxypropylpyrrolidinium iodide which separate are recrystallised from 120 methanol; melting point 210° C.

EXAMPLE 17. Ethyl \(\beta\)-morpholinopropionate (prepared as described by Weisel, Taylor, Mosher and Whitmore, Journal of the 125 American Chemical Society, 1945, Volume 67, page 1071,) when treated with the Grignard reagent prepared from bromobenzene by the same method as that described in Example 1 yields 3-N- 130 morpholino-1:1-dihpenylpropan - 1 - ol melting point 106° C. (recrystallised from light petroleum).

The corresponding methiodide is prepared by the method described in Example 1; it melts with decomposition

at 203—204° C.

Example 18.

3 - Diallylamino-1:1-diphenylpropan-10 1-ol is prepared from ethyl β -diallylaminopropionate (39 grams) and the Grignard reagent made from bromobenzene (110 grams) and magnesium (17 grams) by a method essentially similar 15 to that described in Example 1 for the preparation of 3-N-piperidino-1:1-diphenyl-propan-1-ol. The product has boiling point 157—159° C./0.4 mm. after recrystallisation from light petroleum.

3 - Diallylamino-1:1-diphenylpropan-1-ol (3 grams) is dissolved in anhydrous acetone (5 cubic centimetres) and methiodide (2 grams) added to the solution. The fine needles of N-methyl-N-diallyl-25 3:3 - diphenyl-3-hydroxypropyl - ammonium iodide which quickly separate are recrystallised from aqueous methyl alcohol; melting point 196-197° C.,

with decomposition.

Example 19. 3 - Diallylamino-1:1-diphenylprop-1ene is prepared from 3-diallylamino-1:1diphenylpropan-1-ol by dehydration by a method essentially similar to that described in Example 2 for the preparation of 3-piperidino-1:1-diphenyl-prop-1ene. The product is a colourless oil, of boiling point 134° C./0.2 mm.

3 - Diallylamino-1:1-diphenylprop-1-

40 ene (2 grams) is dissolved in anhydrous acetone (3 cubic centimetres), methyl iodide (2 grams) added and the mixture heated under reflux for 1 hour. After cooling and standing for 24 hours, the 45 crystals of N-methyl-N-diallyl-3:8-di-phenylprop-2-enylammonium iodide are separated by filtration and recrystallised from ethanol, melting point 149-151°

C. with decomposition. EXAMPLE 20.

50

Ethyl β-dimethylaminobutyrate (prepared as described by Breckpot, Bulletin Societe Chimique de Belgique 1923, volume 32, page 412) when treated with the Grignard reagent prepared from bromobenzene by the same method as that described in Example 1 yields 3-dimethylamino - 1:1-diphenyl-butan-1-ol melting point 125—126° C. (recrystal-60 lised from aqueous ethanol). The tertiary amine (2.0 grams) is dissolved in warm acetone (10 cubic centimetres), methyl iodide (2.0 grams) added and the mixture boiled under reflux for 15 minutes. On 65 cooling and standing, the corresponding

morpholino-1:1-diphenylpropan - 1 - ob ing point 251° C. after recrystallisation from aqueous ethanol.

Example 21.

Dehydration of 3-dimethylamino-1:1-70 diphenylbutan-1-ol hydrochloride in a similar manner to that described in Example 2 yields 3-dimethylamino-1:1-diphenylbut-1-ene, boiling point 194—196° C./19 mm., (hydrochloride, melting 75 point 160—161° C.)

The methiodide prepared therefrom by the method described in Example 2 melts with decomposition at 210—212° C: after recrystallisation from aqueous ethanol.

EXAMPLE 22.

Hydrogenation of 3-dimethylamino-1:1-diphenylbut-1-ene hydrochloride (4.0 grams) is effected by shaking in ethanol (20 cubic centimetres) with 3% palla-85 dised charcoal (2.0 grams) in an atmosphere of hydrogen. When hydrogen absorption has ceased, the catalyst is removed by filtration and the filtrate evaporated to dryness. The residue is dis-90 solved in water, basified with aqueous ammonia and the oil separated by chloroform. After drying and evaporating the chloroform, the product, 3-dimethylamino-1:1-diphenylbutane is 95 distilled under reduced pressure, when it is obtained as a colourless oil, boiling point 176° C./12 mm.

The methiodide prepared therefrom by the method described in Example 2 has 100 melting point 204—205° O. after recrystallisation from ethanol.

Example 23. Ethyl β - diethylaminopropionate. (26 grams) in anhydrous ether (50 c.c.) is 105 added dropwise to an ether solution of the Grignard reagent made from p-bromotoluene (90 grams) and magnesium (12.8 grams), stirred and cooled in a bath kept at 0° C. After stirring in the cold for 1 110 hour and boiling under reflux for 2 hours, the reaction mixture is worked up as described in Example 1. The 3-diethylamino-1:1-di - p - tolylpropan - 1 - ol so obtained is purified by fractional distilla-115 tion under reduced presure (boiling point 160—162° C./0.5 mm.) and may be recrystallised from a small volume of light petroleum, melting point 56-58° C.

The methiodide prepared therefrom 120 (method described in Example 2) has melting point 188—189° C. (may be recrystallised from aqueous ethanol).

Example 24.

3 - Diethylamino-1:1-di-p-tolylpropan- 125 1-ol hydrochloride is dehydrated by the method described in Example 2, when 3diethylamino-1:1-di-p-tolylprop-1-ene is obtained as a colourless liquid, boiling point 146-150° C./0.3 mm. pressure.

The tertiary base (1.5 grams) in methanol (3 cubic centimetres) is mixed with methyl iodide (1.5 grams) when heat is developed. After standing for 5 several hours, anhydrous ether is added dropwise with stirring until precipitation of the methodide is complete. N-Methyl-N-diethyl-3:3-di-p-tolylprop - 2-enyl-ammonium iodide melts with decomposition at 141—143° C. after recrystallisation from a mixture of ethyl acetate and ethanol.

EXAMPLE 25.

3 - Diethylamino-1:1-di-p-tolylprop-115 ene hydrochloride (melting point 179—
180° C.; which was obtained from the base described in Example 24) when hydrogenated by the method described in Example 3, yields 3-diethylamino-1:120 di-p-tolylpropane hydrochloride, melting point 136—138° C. (recrystallised from methyl acetate) from which the base is obtained as an oil.

The methiodide prepared from the tertiary amine, as described in Example 2, has melting point 169—170° C. after recrystallisation from ethanol.

B-Diethylaminopropiophenone hydrochloride (prepared as described by Blicke and Burckhalter, Journal of the American Chemical Society, 1942, Volume 64, page 451) (48.3 grams) is added in small portions to the Grignard reagent prepared from benzyl chloride (76 grams) and magnesium (14.6 grams) in ether (100 cubic centimetres), stirred and cooled to 0° C. The reaction and working up of the product is then carried out as described in Example 1. 4-Diethylamino-1:2-diphenylbutan-2-ol is obtained as crystals, melting point 54—55° C. (recrystallised from light petroleum).

The methiodide prepared therefrom by 45 the method described in Example 2, has melting point 197—198° C. after recrystallisation from methanol.

B-Diethylaminopropionphenone hydro50 chloride (48.3 grams) is added in small portions to the Grignard reagent prepared from cyclohexyl bromide (98 grams) and magnesium (14.6 grams) in 100 c.c ether stirred and cooled to 0° C. After boiling under reflux for 12 hours the product is worked up by a similar method to that described in Example 1. 3-Diethylamino-1-cyclohexyl-1-phenylpropan-1-ol is purified by distillation under reduced press60 sure (boiling point 132—135° C./0.02 mm.) and by recrystallisation from light petroleum (melting point 50.5—52° C.).

The tertiary base (1.0 gram) is dissolved in acetone (3 cubic centimetres) and methyl indide (1.0 gram) added.

After standing for several hours, crystallisation of the product is completed by gradual addition of anhydrous ether N-Methyl-N-diethyl-3-cyclohexyl-3-phenyl-3-hydroxypropylammonium 70 iodide has melting point 160—162° C. after recrystallisation from ethyl acetate and ethanol.

Having now particularly described and ascertained the nature of our said invention, and in what manner the same is to be performed, we declare that what we claim is:—

1. A process for the preparation of N-trisubstituted-γγ-disubstituted - γ - hydr-80 oxypropylammonium salts, N-trisubstituted - γγ - disubstituted-allylammonium salts and N-trisubstituted-γγ-disubstituted-propylammonium salts of the general formula:—

wherein R¹ and R² may be either identical or different and denote aryl, aralkyl 90 or cycloalkyl radicals, optionally substituted, for example, by alkyl or alkoxy groups,

R² denotes hydrogen or an alkyl radical, R⁴ denotes hydrogen or an alkyl radical, R⁵ denotes hydrogen or an alkyl, aryl or aralkyl radical.

R⁶ and R⁷ may be either identical or different and denote alkyl, alkenyl, cyclo-alkyl, aryl or aralkyl groups, or —NR⁶R⁷ 100 may denote the pyrrolidino-, morpholino, or piperidino-group, optionally substituted by one or more alkyl groups.

R° denotes an alkyl or aralkyl radical, R° and R¹° may be either identical or 105 different and denote alkyl, cycloalkyl, aryl or aralykyl radicals, or —NR°R¹° may denote the pyrrolidino-, morphölino-, or piperidino-group, optionally substituted by one or more alkyl groups, and \overline{X} is an acid radical such as chloride, bromide, iodide or methosulphate radical, comprising treating an alkyl or aralkyl halide or other reactive acid salt R^*X with a tertiary amine of the general formula

(IV)

10
$$\frac{R^{1}}{R^{2}}c = c - \frac{1}{c} - \frac{R^{4}}{R^{5}}$$

(V)

(wherein R¹, R², R³, R⁴, R⁵, R⁶ R⁷, R⁹ and R¹⁰ have the same meaning as above) or *vice versa*.

15 2. The process claimed in claim 1 in which an excess of the reactive acid salt R^aX is present during the reaction.

....

3. The process claimed in claim 1 in which a solvent for both reactants is present during the reaction and the reaction 20 is carried out at room temperature or at the boiling point of the solvent or at some intermediate temperature.

4. The process claimed in claim 3 in which the solvent is so selected and is 25 present in such quantity that the desired quaternary salt crystallizes from the reaction mixture on cooling the latter

action mixture on cooling the latter.
5. The process claimed in claim 3 in which a liquid in which the reaction pro-30 duct is insoluble is added gradually to the reaction mixture after the reaction has been completed, until crystallization of the reaction product occurs.

6. The process claimed in claim 3 in 35 which the solvent employed is anhydrous acetone, ethyl alcohol or dioxan.

7. A process for preparing compounds having the general formulae I, II or III given in claim 1, substantially as herein- 40 before described.

8. A process for preparing a chemical compound having a formula within the scope of the general formulae I, II or III given in claim 1, substantially as described in any one of the Examples hereinbefore given.

9. A chemical compound when prepared by the process claimed in any preceding claim.

Dated this 7th day of May, 1948.
THE
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A. N. FALDER,
Secretary.

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